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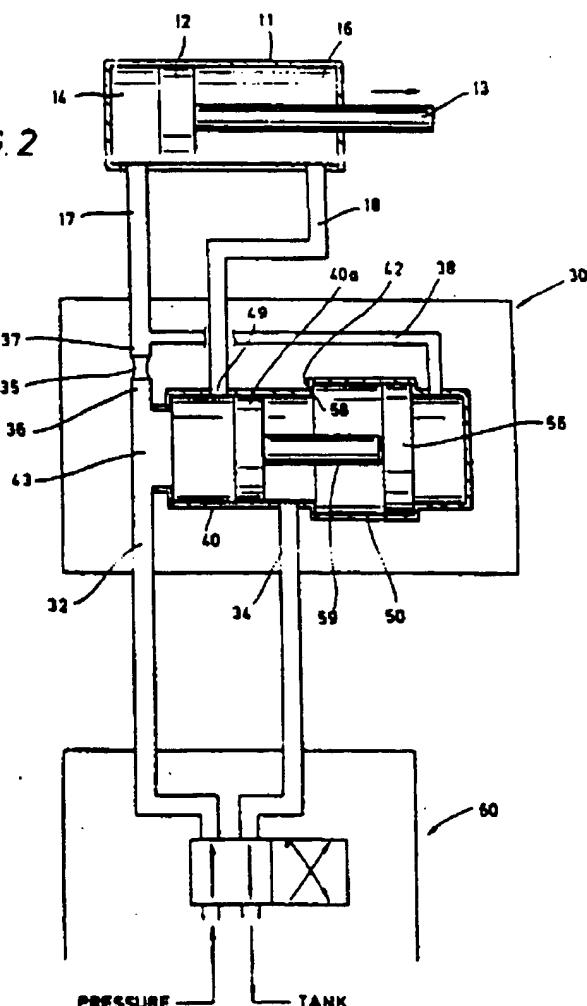
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UK CL (Edition K) F1P  
INT CL<sup>1</sup> F15B

(54) Fluid economizer control system for blowout preventers

(57) A flow pressure sensing control system for use with blowout preventers having an operator cylinder and piston 11, 12 for closing of the blowout preventer, wherein the operator cylinder and piston have a closing side 14 and an opening side 18 and wherein the closing side has a greater effective surface area than the opening side. The system includes a sensing means 35 for dropping pressure of flow directed to the closing side relatively with increases in the flow velocity of the fluid flow. A fluid return system 20 is included for selectively directing the fluid from the opening side of the operator piston to the closing side of the operator piston when the drop in pressure across the sensing means attains a magnitude above a predetermined value in order to reduce fluid capacity requirements and alternatively to direct flow from the closing side to a discharge point when the drop in pressure decreases below the predetermined value. A sequence valve 60 for selectively initiating the flow to the sensing means for use in combination with the sensing means and fluid return system is also disclosed.

FIG. 2



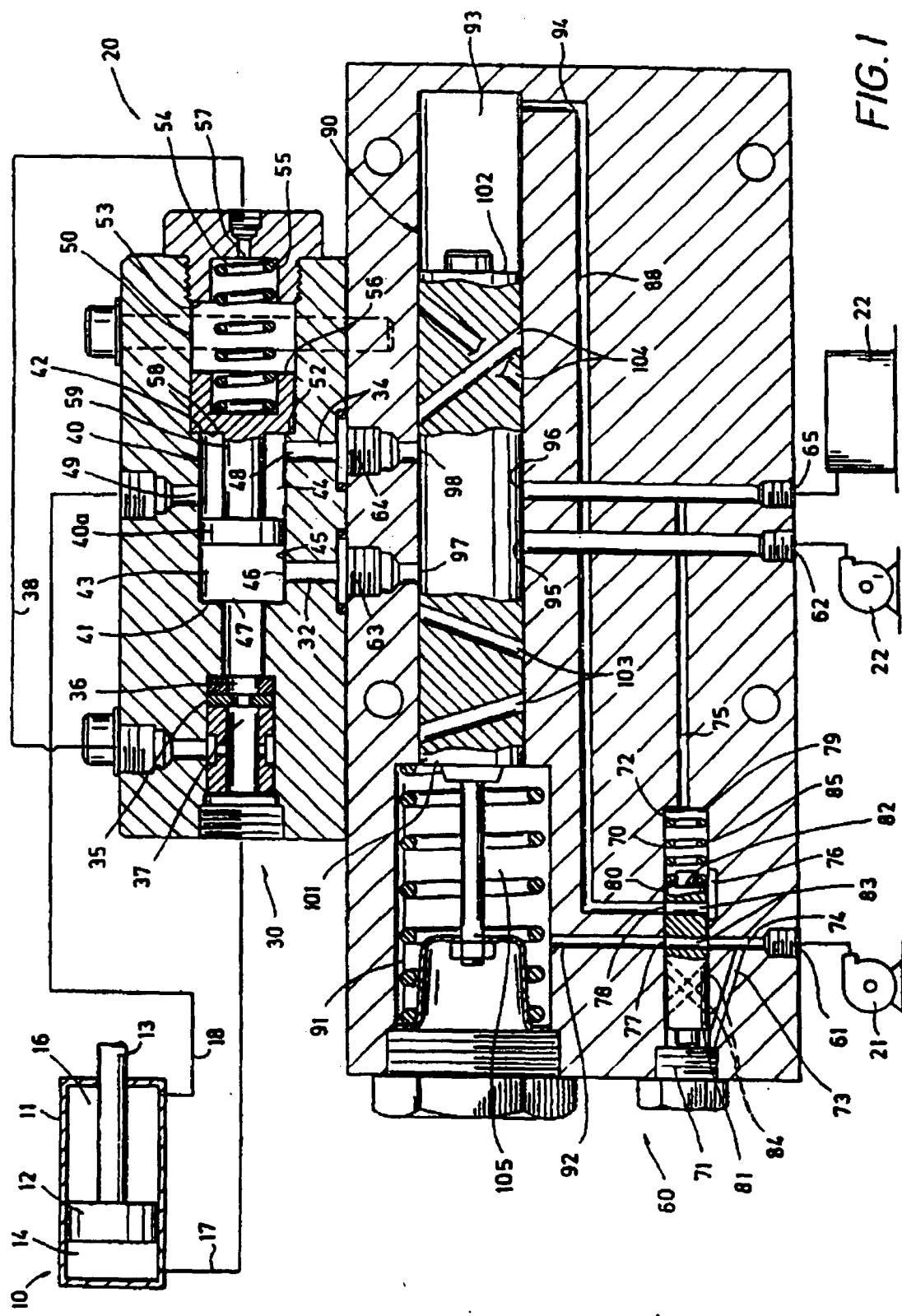


FIG. 1

FIG. 2

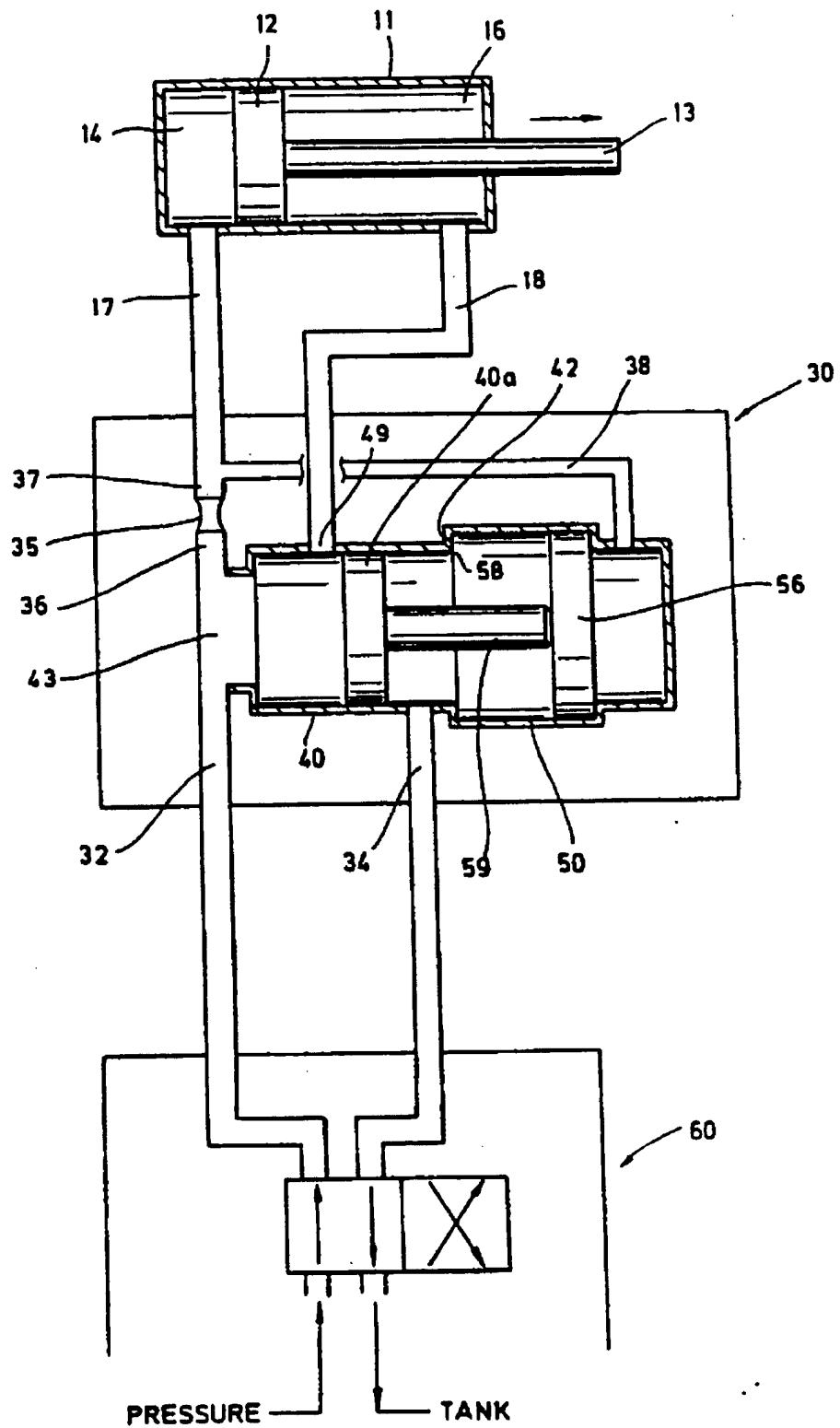


FIG. 3

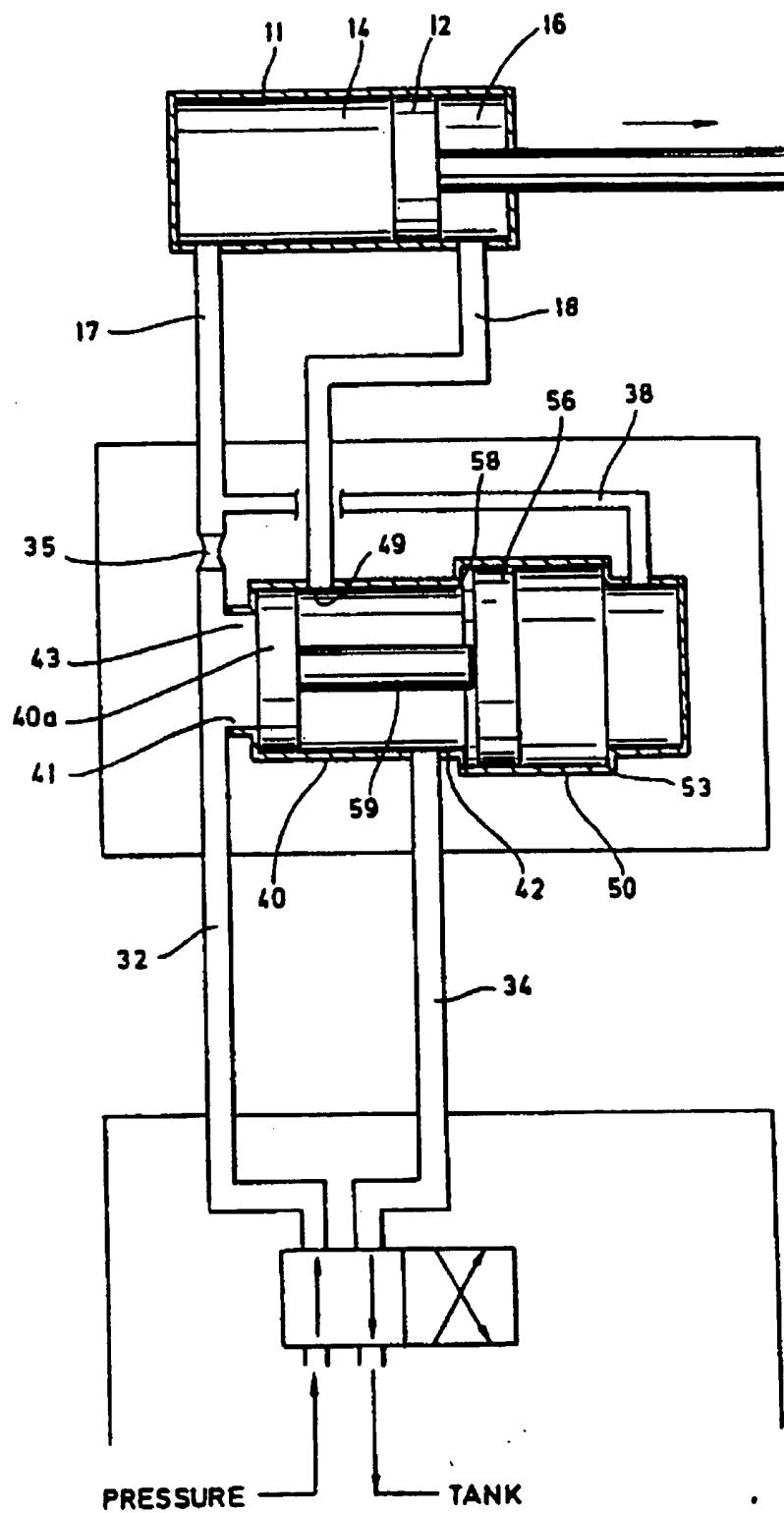
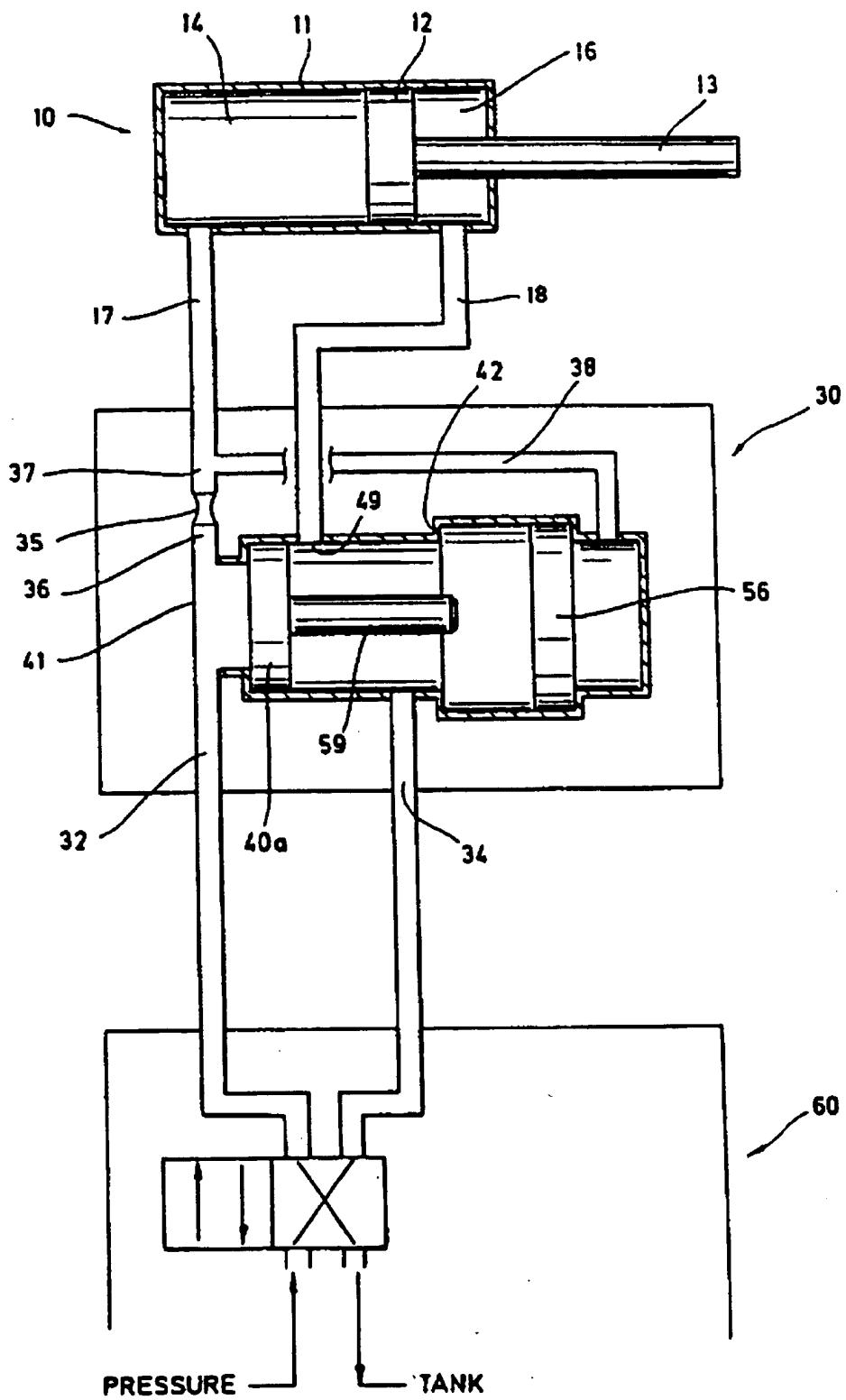


FIG. 4



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- 1 -

FLUID ECONOMIZER CONTROL VALVE  
SYSTEM FOR BLOWOUT PREVENTERS

Background of the Invention

1. Field of the Invention

5 The invention relates generally to control valve systems and, more particularly, it concerns a control valve system for opening and closing blowout preventers.

2. Description of the Prior Art

10 Two major classes of blowout preventers -- spherical and ram-type -- are currently utilized to shut off uncontrolled flow of pressurized fluid in oil and gas wells. In operation, a spherical blowout preventer uses a working fluid which is injected on the closing side of a built-in piston to force the piston against a deformable closure element, thereby expanding the element into the flow path of the line fluid to cut off flow. The ram-type 15 blowout preventer includes a hydraulic cylinder having a rod attached to its piston and a ram connected to the rod which acts as the closure element to close the passage of pressurized fluid. For simplicity, this application will focus on ram-type blowout preventers. It should be apparent to those skilled in the art, however, that this discussion 20 could equally apply to spherical blowout preventers in its advantageous features.

25 Operator cylinders having a closed cylinder with a piston slidably mounted therein, and a rod secured to the piston and extending out of one end of the cylinder, have long been utilized as operators for blowout preventers. These types of preventers may be characterized as having a blind side of the piston and a rod side of the piston as designated by the location of the rod.

30 Typically, such an operator cylinder functions by injecting fluid into the cylinder on the blind side in order to move the rod to an extended position such that the rod moves the blowout preventer closure means to close off flow from the well. During the movement of the piston and rod, 35 fluid contained on the rod side is discharged to a reservoir.

— This filling of one side with new fluid and emptying the second side of old fluid demands great volumes of fluid

5 to move the piston and rod from a fully open d position to a fully closed position. Horsepow r requir m nts to close the piston are also significant due to the volumetric relationship between flow through the pump and the pressure of the lines. That is, the greater the volume of flow at a given pressure, the greater the installed horsepower requirements.

10 Many attempts have been made to reduce the horsepower and fluid requirements of an operator cylinder. In U.S. Patent No. 3,360,807 to Lucky, a valve apparatus is provided which utilizes the downhole pressure of the line fluid created by the blowout to aid in closing the blowout preventer. The use of line fluid, however, can increase both corrosion and contamination of the valve parts, thereby 15 shortening the useful life of the valve.

20 In U.S. Patent No. 3,399,957 to O'Neil, a system is shown in Fig. 18 comprising an accumulator cylinder utilized in conjunction with a pump means. The pump means is continuously operated to effectively raise the piston and pressurize the accumulator cylinder. The system, however, 25 allows the use of a lower horsepower input pump rather than minimizing overall horsepower requirements and fluid requirements. As in many of the other prior art devices, fluid expelled from the pistons during the lowering motion of the pistons is discharged to a reservoir each time the pistons are lowered.

30 Other attempts are believed to have been made to reduce the overall horsepower requirements, but these are believed to have involved costly modifications to the blowout preventer structure.

Hence, to provide an improved control valve system, it is desirable to provide a system requiring less horsepower to operate the system, while also decreasing hydraulic fluid requirements of the system.

Summary of the Invention

The present invention overcomes the prior art disadvantages through a control valve system for blowout preventers which includes a sensing means for dropping pressure relative to increases in the flow velocity of fluid to the blind side (hereinafter sometimes referred to generically as the closing side) of the piston and a fluid return system for monitoring the drop in pressure in order to selectively direct fluid from the rod (hereinafter sometimes referred to generically as the opening side) of the operator cylinder to the blind side of the operator cylinder. It should be understood that the control valve system is equally applicable to spherical blowout preventers wherein the closing side of the piston in the spherical blowout preventer corresponds to the blind side of the operator piston of a ram-type preventer and the opening side corresponds to the rod side and wherein the effective surface area of the closing side is greater than the effective surface area of the opening side. As stated above, however, for simplicity, the invention will be described in detail for a ram-type blowout preventer. The terms, operator cylinder and operator piston will be utilized, though, to designate the generic concept of both a ram-type preventer and a spherical blowout preventer.

Accordingly, the present invention overcomes the prior art disadvantages through a control valve system for operator cylinders having an operator piston member slidably mounted therein. The cylinder has an opening side corresponding to the end of the cylinder in which fluid enters when opening the blowout preventer and a closing side corresponding to the side in which fluid enters to close the blowout preventer. The control valve system includes a sensing means for dropping the pressure of fluid directed through it to the closing side relatively with increases in flow velocity and a fluid return system for selectively directing fluid from the opening side of the operator cylinder to the closing side of the operator cylinder when the drop in pressure across the sensing means attains a

5 magnitude above a predetermined value. This transfer of fluid from the opening side to the closing side reduces fluid capacity requirements and installed horsepower requirements by reducing the volume of fluid which must pass through the pump to close the blowout preventer.

10 In the preferred embodiment, the sensing means typically includes a flow dampener, but it will be understood that other pressure varying, velocity dependent devices may be utilized in accordance with the present invention.

15 In the preferred embodiment, the fluid return system also includes a directional flow control system for selectively directing flow from the opening side of the operator piston alternatively to either the closing side of the operator piston when the drop of pressure across the sensing means is above the selected value or to a discharge point when the drop is below the selected value. A switching system is in communication with the directional flow control system and the sensing means for carrying the alternative flow paths of the directional flow control system for predetermined pressure values.

20 In a more detailed aspect of the preferred embodiment, the sensing means has a high side which communicates with a pressurized fluid source and a low side which communicates with the closing side of the operator cylinder. The directional flow control system then comprises a control cylinder including a control piston slidably mounted therein. The control cylinder has a retracting end which communicates with the pressurized fluid source, and a return end which communicates with a discharge point (typically a tank or reservoir). The control cylinder further communicates at a point along its length with the opening side of the operator cylinder so that movement of the control piston between the return end and the retracting end of the control cylinder places the opening side of the operator cylinder in communication with either the closing side of the operator cylinder via the sensing means or with the discharge point.

The directional flow control system of this aspect of the preferred embodiment further includes a switching mechanism for selectively moving the control piston. The switching mechanism may comprise a switching cylinder including a switching cylinder piston slidably mounted therein. A rod is then disposed in communication with the switching cylinder piston and the control piston such that the selective movement of the switching cylinder piston selectively displaces the switching rod, thereby displacing the control piston from one end of the control cylinder to the other.

In this aspect of the invention, the pressure differential across the sensing means is monitored with relation to the surface areas of the control piston and the switching cylinder piston. That is, the pressure is measured as a function of force on each piston as defined by the respective effective surface areas of the pistons wherein the pressure on the low side of the sensing means is directed to the switching cylinder while the high side pressure is applied to the control piston. Hence, by regulating the difference in surface areas between the switching cylinder piston and the control piston, the movement of the switching cylinder piston may be controlled for given pressure drops across the sensing means. In this manner, the switching cylinder piston operates to selectively displace the control piston to the desired mode.

In a more detailed aspect of the invention, the control valve system includes a sequence valve in communication with the control cylinder for selectively directing pressurized fluid to open the operator cylinder or to close the operator cylinder. The sequence valve may comprise a means for monitoring pressure input from a first variable pressurized fluid source and a means for selectively directing fluid flow from the first fluid source to a means for channeling fluid from a second fluid source to open or close the actuating cylinder.

The instant invention also provides a method of decreasing fluid capacity requirements and horsepower

5        requirements for operator cylinders. The steps included in this method may include, first, injecting the fluid into the opening side of the operator cylinder in order to move the operator piston to an open position. Fluid is then selectively injected under pressure through the sensing means to the closing side of the operator piston in order to initiate movement of the operator piston to close the blowout preventer and in close to create a drop in pressure across the sensing means. When the magnitude of the drop in pressure is above a predetermined value, fluid is forced from the opening side of the operator piston to the closing side of the operator piston in order to conserve fluid. Once the magnitude of the drop in pressure across the sensing means drops below the predetermined value, the fluid forced from the opening side of the operator piston is then 10        redirected to a reservoir.

15

20        Accordingly, the present invention overcomes the previously discussed problems of excessive fluid requirements and excessive installed horsepower requirements through a valve system which monitors the drop in pressure across a sensing means, in order to utilize the fluid contained in the operator cylinder on the opening side of the piston to fill the cylinder on a closing side of the piston.

Bri f Description f the Drawings

This invention will further be illustrated by reference to the append d drawings which illustrat particular embodiments of the control valve system in accordance with 5 this invention.

Fig. 1 is a schematic, cross-sectional view of the control valve system for operator cylinders.

Fig. 2 is a schematic view of the system in Fig. 1 in the closing mode for fast motion and low force.

10 Fig. 3 is a schematic of the system of Fig. 1 in the closing mode once the pressure drop across the sensing means has decreased below the predetermined value.

Fig. 4 is a schematic view of the control valve system of Fig. 1 in the opening mode wherein the operator piston is 15 returned to a fully opened position.

Description of the Preferred Embodiments

5 This invention relates to an operator cylinder control valve system particularly suited for use with blowout preventers. While the description below will focus on a mechanical control valve system for a ram-type blowout preventer, it will be understood that the present invention is also applicable to spherical blowout preventers and to systems including electromechanical switching mechanisms.

10 Referring to Fig. 1, the blowout preventer system 10 is represented by an operator cylinder 11 having an operator piston 12 to which is secured a rod 13. The operator piston 12 and operator cylinder 11 have a closing side 14 opposing the side on which the rod 13 is connected and an opening side 16 corresponding to the side of the operator piston 12 to which the rod 13 is connected. The operator cylinder 11 further communicates on the closing side 14 with a closing side line 17 and on the opening side 16 with an opening side line 18.

20 The control valve system 20 is generally represented by a fluid economizer valve 30 which is in communication with the sequence valve 60 such that a signal from the sequence valve 60 commences the operation of the fluid economizer valve 30. In the preferred embodiment, the communication between the fluid economizer valve 30 and the sequence valve 60 is provided by a closing mode line 32 and an opening mode line 34.

25 The sequence valve 60 is, in turn, in communication with a variable pressurized fluid source 21, a constant pressurized fluid source 22 and a reservoir or tank 23, which acts as a discharge point for the fluid of the system. In the preferred embodiment, the pressure sources 21 and 22 may comprise fluid pumps and pressure regulators together with one or more accumulators. Other suitable pressure supply means, however, may be utilized in accordance with this invention. In turn, reservoir 23 may be the fluid tank utilized in conjunction with the pressure pump or any other suitable tank for storing or recycling the working fluid.

The fluid economizer valve 30 comprises a sensing means 35 in communication with the closing mode line 32, a control cylinder 40, and a switching cylinder 50.

5 The sensing means 35 may comprise any suitable structure which creates a drop in pressure dependent upon the velocity of flow through it, such that at low velocities the drop in pressure approaches zero and at high velocities the drop increases to a preselected range. In the preferred embodiment, the sensing means 35 comprises a flow diaphragm 10 which creates a drop in pressure of approximately thirty psi at maximum velocity. Other suitable sensing means or diaphragms, however, creating different maximum drops in pressure may be utilized in accordance with this invention.

15 The sensing means or, in the preferred embodiment, flow diaphragm 35 further has a high side 36 and a low side 37. The diaphragm 35 communicates on the high side 36 directly with the control cylinder 40 and with flow from the opening side line 18 via the control cylinder 40 and closing side line 17H. The diaphragm 35 further communicates on the low 20 side 37 with the closing side line 17L and with a pressure monitor line 38.

25 The control cylinder 40 serves to selectively route flow from the opening side 16 of the operator cylinder 11 to the closing side 14 of the operator cylinder 11. In the preferred embodiment, the control cylinder 40 has a retracting end 41 adjacent the flow dampener 35 and a return end 42 at the opposing end. The control cylinder 40 further has two cylindrical subparts, a feed cylinder 43 located adjacent to the retracting end 41 and a bypass cylinder 44 of larger diameter than the feed cylinder located adjacent the return end 42. The feed cylinder and bypass cylinder are concentrically aligned and have constant diameters of 30 different magnitude respectively.

35 The feed cylinder 43 and bypass cylinder 44 communicate with each other such that they form a perpendicular annular face 45 which comprises a thin annular ring of width equal to the difference between the two diameters. The feed cylinder 43 further has an input aperture 46, to which

closing mode line 32 is connected and a diaphragm aperture 47 located in the retracting end 41 and communicating with closing side line 17H.

5 The bypass cylinder 44 has a drain aperture 48 in communication with opening mode line 34, and a mid-aperture 49 located along its length and in communication with opening side line 18.

10 The bypass cylinder 44 further comprises a control piston 40a slidably mounted therein. The piston 40a has a width such that its movement between the annular face 45 near the retracting end 41 and the return end 42 directs flow from the opening side line 18 either to the drain aperture 48 or to the diaphragm aperture 47.

15 The piston 40a further has an outer diameter slightly less than the inner diameter of the bypass cylinder 44 such that the control piston 40a snugly fits bypass cylinder 44 and precludes or minimizes flow around the piston 40a. Additionally, the side of control piston 40a nearest the retracting end 41 further has a face parallel to the annular shoulder 45 such that movement of the piston 40a toward the return end brings the piston 40a into substantially flush contact with the annular shoulder 45. In this manner, the annular shoulder 45 reduces the effective surface area of the piston 40a subject to fluid pressure and acts as a 20 detent for the piston 40a for pressures for which the force exerted on the reduced surface area is less than the resistant force seen on the opposing side of the control piston 40a from pressurized flow on the other side or from 25 the switching rod 59 as described below.

30 The switching cylinder 50 has an open end 58 adjacent the control cylinder 40 and a closed end 53 opposing the open end 58. The switching cylinder 50 is concentrically aligned with the control cylinder 40 and has a slightly greater diameter than the control cylinder 40. The switching cylinder 50 further comprises an annular shoulder 52 having a width defined by the difference in diameters 35 between the control cylinder 40 and the switching cylinder 50, wherein the annular shoulder 52 partially closes the

open end 58 which is connected to control cylinder 40.

In the preferred embodiment, the closed end 53 of switching cylinder 50 includes a recessed portion 54 and a biasing spring 55 mounted therein. The biasing spring 55 is, in turn, connected to a switching cylinder piston 56 and has a length and spring constant such that the piston 56 is slightly biased toward the open end 58. The closed end 53 further has a switching aperture 57 which communicates with the low side 37 of the diaphragm 35 by means of a pressure monitor line 38 in order to accommodate the monitoring of the drop in pressure across the diaphragm 35 as described below.

The switching cylinder 50 also comprises a switching cylinder piston 56 which is slidably mounted within the switching cylinder 50 for longitudinal movement. The piston 56 may include a recessed portion on the side corresponding to the closed end 53 such that the biasing spring 55 extends into and is secured to the switching cylinder piston 56. The switching cylinder piston 56 has an outer diameter slightly less than the inner diameter of switching cylinder 50 such that the switching cylinder piston 56 snugly fits within the switching cylinder 50 and prevents or minimizes flow of fluid around the switching cylinder piston 56.

A switching rod 59 is located between control piston 40a and switching cylinder piston 56. The rod 59 has a length such that movement of the control piston 40a between the annular face 45 and the return end 42 to permit fluid flow as described above is accommodated upon movement of the switching piston 56 between the two ends of the switching cylinder 50. The rod may be connected to either the control piston 40a or the switching cylinder piston 56, or it may be supported between the two via other suitable means. The outer diameter of the rod 59 is sufficiently less than the inner diameter of bypass cylinder 44 so that flow around the rod 59 is allowed.

Accordingly, when the fluid economizer valve is utilized, flow of pressurized fluid is first directed into the opening mod line 34 thereby forcing the control piston

40a to the annular face 45 near the retracting end 41 which in turn directs flow through the opening side line 18 into the opening side 16 of the operator cylinder 11 as shown in Fig. 4. This positions the operator piston 12 in the fully open position with the piston 12 residing near the closed end of the actuating cylinder 11.

Referring to Figs. 1 and 2, when it is desired to close the blowout preventer, flow is directed into the closing mode line 32 and into the feed cylinder 43 of the control cylinder 40. The pressurized flow, in turn, forces the control piston 40a and the switching cylinder piston 56 toward their return end 42 and closed end 53 respectively. The flow continues from the feed cylinder 43 through the diaphragm aperture 47, the closing side line 17H, the diaphragm 35, and through the closing side line 17L into the closing side 14 of the operator cylinder 11. Flow through the diaphragm 35 also continues from the low side 37 through the pressure monitor line 38 wherein it travels to the switching cylinder 50. Fluid also tends to travel through the bypass cylinder 44 to the opening side 16 of the operator 11 once the control piston 40a has moved toward the return end 42.

It should be noticed that the pressure seen by the switching cylinder piston 56 will be less than the pressure on the control cylinder 40a due to the drop in pressure across the diaphragm 35. Accordingly, the difference between the surface area of the switching cylinder piston 45 seen by pressurized fluid on low side 37 of the diaphragm 35 and the surface area of the control cylinder 40a piston seen by the pressurized fluid on the high side 36 of the diaphragm 35 should be such that the difference in pressure for high velocity flow is great enough to initially preclude movement of the switching cylinder piston 56 toward the open end 58 of the switching cylinder 50.

Also, because of the operator piston rod 13, the force exerted against the operator piston 12 on the opening side 16 will be less than the force exerted from the closing side 14 if equal pressure is seen on both sides. Because of the

drop in pressure across the diaphragm 35, however, it is important to select a diaphragm or other sensing means causing a small enough pressure drop such that the drop in pressure will not cause the force on the operator piston 12 on the closing side 14 to be less than that exerted on the opening side 16. As stated above, the selected value for the drop in pressure at the outset is typically thirty pounds in the preferred embodiment. As will be understood by those skilled in the art, however, the selected value or range of values is critical only to the extent that a sensing means creating a drop in pressure within a range permitting movement of the operator cylinder to close must be utilized.

Given the proper drop in pressure across the diaphragm 35, operator piston 12 will then move from the closing side to the opening side 16 of the operator cylinder 11 thereby forcing fluid contained within the operator cylinder 11 on the opening side 16 to be expelled through opening line 18 through the bypass cylinder 44, through the feed cylinder 43 and ultimately back into the closing side 14 of the operator cylinder 11. In this manner, the capacity of fluid required to close the actuating cylinder 11 is decreased.

As the operator cylinder 12 approaches the opening side 16 of the operator cylinder 11, the resistance on the operator rod 13 increases, thereby slowing the rate of closing and the rate at which fluid flows into the operator cylinder 16. The velocity of flow through the diaphragm 35 therefore decreases, lessening the drop in pressure across the diaphragm 35. Referring to Fig. 3, the decrease in the drop in pressure across the diaphragm 35 increases the pressure on the switching piston 56 relative to that on the control piston 40a such that the force on switching piston 56 exceeds the force on control piston 40a. The switching piston 56 therefore moves from the closed end 53 to the opened end 58, forcing the control cylinder 40a from the return end 42 toward the retracting end 41. The movement of the two pistons directs flow from the opening side 16 of the operator cylinder 11 through the opening mod line 34 to

a discharge point. As a result, the back pressure on the operator cylinder 12 is decreased, thereby allowing it to fully close.

Referring again to Fig. 1, the sequence valve 60 includes a means for monitoring pressure input from a first variable pressure fluid source 21, a means for selectively directing fluid flow from the first fluid source 21 to a means for channeling flow from a second pressurized fluid source 22 in response to the pressure input, and a means for selectively channeling fluid flow from the second pressurized fluid source to open or close the operator cylinder 11, the channeling means communicating with the flow dampener 35, the fluid return system, and the selective directing means.

In the preferred embodiment, the sequence valve 60 includes a housing having a first pressure inlet 61 in communication with the first pressurized fluid source 21, a second pressure inlet 62 in communication with the second pressurized fluid source 22, a closing mode outlet 63 in communication with the flow dampener 35 via the closing mode line 32, an opening mode outlet 64 in communication with the control cylinder 40 via the opening mode line 34, and a tank aperture 65.

The means for selectively directing fluid flow from the first fluid source 21 performs the function of directing the hydraulic signal to a mode selector cylinder 90 to move a piston in the cylinder 90 to a desired mode for either opening or closing the operator cylinder 11. In the preferred embodiment, the directing means comprises a flow selector cylinder 70 having a first end 71 and a second end 72. The first end 71 includes a chamber 86 in communication with a chamber branch line 73 which, in turn, communicates with the first pressurized fluid source 21. The flow selector cylinder 70 further communicates at a point along its length with the first pressure inlet 61 via a pressure feed line 74.

The flow selector cylinder 70 also has a tank relief outlet 79 positioned at the second end 72, a first pressur

outlet 77 and a second pressure outlet 78 positioned along its length, and a pressure bypass line 76 in communication with a tank relief outlet 79. A flow selector tank line 75 is connected in communication with the tank relief outlet 79 and a tank 23.

A flow selector piston 80 is slidably mounted in the flow selector cylinder 70, the piston 80 having a first side 81 adjacent the first end 71 of the flow selector cylinder 70 and a second side 82 corresponding to the second end 72 of the flow selector cylinder 70. The piston 80 has an outer configuration having outer dimensions such that it snugly fits the inner dimensions of the flow selector cylinder 70 to minimize or preclude flow of fluid under pressure around the flow selector piston 80 from either side of the piston 80. The flow selector piston 80 also has a first pair of bores 83 and a second pair of bores 84 extending therethrough. The first pair of bores 83 has a position and orientation such that movement of the flow selector piston 80 to the first end 71 of the flow selector cylinder 70 aligns the first pressure outlet 77 in communication with the first pressure inlet 61 at the point along the length of the flow selector cylinder 70 in communication with the pressure feed line 74. At the same time, the pressure bypass 76 is aligned in communication with the second pressure outlet 78.

The movement of the flow selector piston 80 to the second end 72 of the flow selector cylinder 70 aligns the second pair of bores 84 such that the second pressure outlet 78 is placed in communication with the first pressure inlet 61 and pressure feed line 74 by one of the bores while the first pressure outlet 77 is placed in communication with the pressure bypass 76 by the other bore.

The means for monitoring pressure input from a first variable pressurized fluid source includes a means for pressure biasing the flow selector piston 80 toward the first end 71 of the flow selector cylinder 70. The means retains the piston in a biased position near the first end 71 of the flow selector cylinder 70 for pressures of fluid

5      from the first pressurized fluid source 21 below a predetermined value. When the pressure of the fluid from the first pressurized fluid source 21 exceeds that value, however, the fluid will enter the branch line 73 and the chamber 86 and force the flow selector piston 80 to the second end 72 thereby redirecting flow.

10     In the preferred embodiment, the means for pressure biasing the flow selector piston 80 includes a flow selector bias spring 85 positioned between the flow selector piston 80 and the second end 72. The spring has a spring constant sufficient to prevent movement of the flow selector piston 80 toward the second end for pressurized fluid flow below a predetermined pressure. As will be understood, the exact value of this constant will depend upon the surface area of the flow selector piston 80 and upon the predetermined pressure value at which the piston 80 is desired to move. Also, while in the preferred embodiment, a biasing spring is utilized to monitor the pressure input, a pressure sensor and a solenoid or some other electrical or electromechanical system could be utilized in accordance with the present invention.

15     20

25     The flow selector cylinder 70 therefore selectively directs the flow of pressurized fluid to a channeling means described below, with the particular direction of flow depending upon the pressure of the flow.

30     The channeling means directs flow from a second pressurized fluid source 22, which in the preferred embodiment is an accumulator cylinder, to either the closing side 14 of the actuating cylinder 11 via the flow dampener 35 or to the opening side 16 of the actuating cylinder 11 via the fluid return system.

35     In the preferred embodiment, the channeling means comprises a mode selector cylinder 90 having a closing end 91 and an opening end 93. The cylinder 90 includes two aligned concentric cylindrical sections. The first cylindrical section 105 is disposed adjacent the closing end 91 and includes a first reservoir chamber 107. The second cylindrical section 106 is disposed adjacent the opening end

93 and has a second reservoir chamber 108. The first reservoir chamber 107 communicates with the first pressure outlet 77 of flow selector cylinder 70 through a first aperture 92 disposed along the side of the first cylindrical section 105. The second reservoir chamber 108 communicates with the second pressure outlet 78 via line 88 through a second aperture 94 disposed proximate the opening end 93.

The second cylindrical section 106 further has located along its length a pressurized source inlet 95 in communication with the second pressurized fluid source 22, a drain inlet 96 in communication with the tank 23, an operating outlet 97 communicating with the closing mode outlet 63 of the housing, and a preparatory outlet 98 communicating with the opening mode outlet 64.

A mode selector piston 100 is slidably mounted in the second cylindrical section 106 of the mode selector cylinder 90 for longitudinal movement, the piston having a closing side 101 corresponding to the closing end 91 of the mode selector cylinder 90 and an opening side 102 corresponding to the opening end 93. The piston 100 has outer dimensions substantially equal to the inner dimensions of the second cylindrical section 106 such that flow around the piston 100 is minimized or precluded. The piston 100 has a third pair of bores 103 positioned such that movement of the piston 100 to the opening end 93 aligns the pressurized source inlet 95 with the operation outlet 97 and the drain outlet 96 with the preparatory outlet 98. The selector piston 100 also includes a fourth pair of bores 104 positioned such that movement of the mode selector piston 100 to the closing end 91 of the mode selector cylinder 90 aligns the pressurized source inlet 95 with the preparatory outlet 98 and the drain outlet 96 with the operation outlet 97.

In this manner, movement of the mode selector piston 100 to the opening end 93 causes the pressurized fluid source to communicate with the closing end 14 of the operator cylinder 11 via the dampener 35 and causes the drain aperture 48 of the control cylinder 40 to communicate with the tank. On the other hand, movement of the mode

5 selector piston 100 to the closing end 91 causes flow from the second pressurized fluid source 22 to be directed to the opening mode line 34 to open the operator cylinder 11 and flow from the closing side of the operator cylinder 11 to be discharged to tank.

10 The mode selector cylinder of the present invention may further include a mode spring 110 contained within the reservoir 107 and disposed to resist movement of the piston 100 toward the closing end 91 to bias the mode selector piston 100 in a desired mode when there is no signal from the flow selector cylinder 70. In the preferred embodiment, the mode selector piston 100 includes a neutral position 111 which blocks flow from the second pressurized fluid source 22 through the sequence valve 60. The bias spring 110, in 15 turn, biases the mode selector piston 100 in the neutral mode 111 when there is no input from the flow selector cylinder 70.

20 Accordingly, when the sequence valve is utilized to open the operator cylinder 11, fluid under pressure greater than the preselected value (around 3,000 psi in the preferred embodiment) is injected from the first pressurized fluid source 21 through the first pressure inlet 61 into the chamber branch line 73 and the pressure feed line 74. The flow selector piston 80 is moved to the second end 72 of 25 cylinder 70 thereby placing the second pair of bores 84 in alignment with the pressure feed line 74 and the pressure bypass 76. Flow from the first pressurized fluid source 21 is then directed via the opening line 88 to the opening end 93 of the mode selector cylinder 90. The mode selector piston 100 is therefore moved to align the fourth pair of bores 104 with the second pressurized fluid source 22 and the tank 23. Fluid is then channeled from the second 30 pressurized fluid source into the opening mode line 34 and from the closing mode line 32 to tank to open the operator cylinder 11 as described above.

35 Once the operator cylinder 11 is opened, the flow of fluid from the first pressurized fluid source 21 is stopped, thereby causing the mode selector piston 100 to return to

its biased position, the neutral mode 111. The control valve system should remain in this mode until the blowout preventer is to be actuated.

When it is desired to close the operator cylinder, such as upon the event of a blowout, flow from the pressurized fluid source 21 at a pressure less than that necessary to overcome the force exerted by the bias spring 85 is directed into the branch line 73 and the pressure feed line 74. Since the pressure and the fluid is not great enough to move the flow selector piston 80, flow from the first pressurized fluid source 21 proceeds directly through the first pressure outlet 77 and on into the closing end reservoir 107. This flow in turn moves the mode selector piston 100 to align the third pair of bores 103 with the pressurized source inlet 95 and the drain outlet 96. Flow from the second pressurized source 22 is then directed to the flow dampener 35 via the closing mode line 32 as described above. Additionally, the opening mode line 34 is placed in communication with the tank such that fluid from the closing side of the operator cylinder 11 may be drained to tank when the pressure across the dampener 35 is low enough as described above.

The instant invention has been disclosed in connection with specific embodiments. However, it will be apparent to those skilled in the art that variations for the illustrated embodiment may be taken without departing from the spirit and scope of the invention. For example, a pressure sensor could be located on the low side of the sensing means to sense the pressure variation and a solenoid could be placed in communication with the sensor to redirect flow from the opening side of the actuating cylinder when the pressure drop decreases below the predetermined value. These and other variations including electromechanical combinations should now be apparent to those skilled in the art and are within the spirit and scope of the invention.

What Is Claim d Is:

1. For use with blowout preventers having an operator piston and cylinder for opening and closing a blowout preventer, the piston and cylinder having a closing side and an opening side, the closing side having a greater effective surface area than the opening side, a flow pressure sensing control valve system comprising:
  - 5 a sensing means for dropping pressure of flow directed to the closing side relatively with increases in flow velocity;
  - 10 a fluid return system for selectively directing the fluid from the opening side of the operator piston to the closing side of the operator piston when the drop of pressure across the flow dampener attains a magnitude above a selected value in order to reduce fluid capacity requirements and installed horsepower requirements.
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2. The control valve system of Claim 1, wherein the fluid return system for selectively directing the fluid comprises:

- 5 a directional flow control system for selectively directing flow from the opening side of the operator piston alternatively to the closing side of the operator piston when the drop in pressure across the sensing means is above the selected value and to a discharge point when the pressure drop is below the selected value; and
- 10 a pressure switching system in communication with the directional flow control system for selectively varying the alternative flow paths of the directional flow control system.

3. The control valve system of Claim 2, wherein the sensing means has a high side and a low side, the low side communicating with the closing side of the operator cylinder and the high side communicating with a pressurized fluid source, and wherein the directional flow control system comprises:

5 a control cylinder having a bore with an inner diameter, a substantially open return end, and a substantially closed retracting end, the retracting end being in communication with the pressurized fluid source, and further having a retracting aperture proximate to the retracting end, a return aperture proximate to the return end, and a mid-aperture located along the length of the control cylinder and in communication with the opening side of the actuating cylinder; and

10 a control piston slidably mounted in the control cylinder for longitudinal movement, the piston having a configuration which snugly fits the inner diameter of the control cylinder and a longitudinal width which accommodates the communication of fluid from the opening side of the operator cylinder with the closing side of the operator cylinder when the control piston is at the return end of the flow routing cylinder and wherein discharge of fluid from the opening side of the operator cylinder is accommodated 15 when the control piston is adjacent to the retracting end.

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4. The control valve system of Claim 3, wherein the switching system comprises:

5 a switching cylinder having a discharge end in communication with the control cylinder, a feedback end in communication with the low side of the sensing means, and a longitudinal bore of diameter slightly greater than the inner diameter of the control cylinder;

10 a switching cylinder piston slidably mounted in the switching cylinder for longitudinal movement having an effective surface area slightly greater than the effective surface area of the control cylinder piston such that upon closing of the operator cylinder, flow from the low side of the sensing means moves the switching cylinder piston to the discharge end when the pressure drop across the sensing means is below the selected range, and further having a configuration which snugly fits the inner diameter of the bore of the switching cylinder; and

15 20 a switching rod positioned between the switching cylinder piston and the control piston, the rod having outer radial dimensions smaller than the inner diameter of the control cylinder and a location between the two pistons such that the switching rod can pass into the control cylinder to push the control piston to its retracted end upon movement of the switching cylinder piston to its discharge end and so that the fluid may pass around the switching rod through the control cylinder when the control piston is adjacent the retracting end of the control cylinder.

5 10 15 20 25 30 35 40 45 50 55 60 65 70 75 80 85 90 95 100 105 110 115 120 125 130 135 140 145 150 155 160 165 170 175 180 185 190 195 200 205 210 215 220 225 230 235 240 245 250 255 260 265 270 275 280 285 290 295 300 305 310 315 320 325 330 335 340 345 350 355 360 365 370 375 380 385 390 395 400 405 410 415 420 425 430 435 440 445 450 455 460 465 470 475 480 485 490 495 500 505 510 515 520 525 530 535 540 545 550 555 560 565 570 575 580 585 590 595 600 605 610 615 620 625 630 635 640 645 650 655 660 665 670 675 680 685 690 695 700 705 710 715 720 725 730 735 740 745 750 755 760 765 770 775 780 785 790 795 800 805 810 815 820 825 830 835 840 845 850 855 860 865 870 875 880 885 890 895 900 905 910 915 920 925 930 935 940 945 950 955 960 965 970 975 980 985 990 995 1000 1005 1010 1015 1020 1025 1030 1035 1040 1045 1050 1055 1060 1065 1070 1075 1080 1085 1090 1095 1100 1105 1110 1115 1120 1125 1130 1135 1140 1145 1150 1155 1160 1165 1170 1175 1180 1185 1190 1195 1200 1205 1210 1215 1220 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3225 3230 3235 3240 3245 3250 3255 3260 3265 3270 3275 3280 3285 3290 3295 3300 3305 3310 3315 3320 3325 3330 3335 3340 3345 3350 3355 3360 3365 3370 3375 3380 3385 3390 3395 3400 3405 3410 3415 3420 3425 3430 3435 3440 3445 3450 3455 3460 3465 3470 3475 3480 3485 3490 3495 3500 3505 3510 3515 3520 3525 3530 3535 3540 3545 3550 3555 3560 3565 3570 3575 3580 3585 3590 3595 3600 3605 3610 3615 3620 3625 3630 3635 3640 3645 3650 3655 3660 3665 3670 3675 3680 3685 3690 3695 3700 3705 3710 3715 3720 3725 3730 3735 3740 3745 3750 3755 3760 3765 3770 3775 3780 3785 3790 3795 3800 3805 3810 3815 3820 3825 3830 3835 3840 3845 3850 3855 3860 3865 3870 3875 3880 3885 3890 3895 3900 3905 3910 3915 3920 3925 3930 3935 3940 3945 3950 3955 3960 3965 3970 3975 3980 3985 3990 3995 4000 4005 4010 4015 4020 4025 4030 4035 4040 4045 4050 4055 4060 4065 4070 4075 4080 4085 4090 4095 4100 4105 4110 4115 4120 4125 4130 4135 4140 4145 4150 4155 4160 4165 4170 4175 4180 4185 4190 4195 4200 4205 4210 4215 4220 4225 4230 4235 4240 4245 4250 4255 4260 4265 4270 4275 4280 4285 4290 4295 4300 4305 4310 4315 4320 4325 4330 4335 4340 4345 4350 4355 4360 4365 4370 4375 4380 4385 4390 4395 4400 4405 4410 4415 4420 4425 4430 4435 4440 4445 4450 4455 4460 4465 4470 4475 4480 4485 4490 4495 4500 4505 4510 4515 4520 4525 4530 4535 4540 4545 4550 4555 4560 4565 4570 4575 4580 4585 4590 4595 4600 4605 4610 4615 4620 4625 4630 4635 4640 4645 4650 4655 4660 4665 4670 4675 4680 4685 4690 4695 4700 4705 4710 4715 4720 4725 4730 4735 4740 4745 4750 4755 4760 4765 4770 4775 4780 4785 4790 4795 4800 4805 4810 4815 4820 4825 4830 4835 4840 4845 4850 4855 4860 4865 4870 4875 4880 4885 4890 4895 4900 4905 4910 4915 4920 4925 4930 4935 4940 4945 4950 4955 4960 4965 4970 4975 4980 4985 4990 4995 5000 5005 5010 5015 5020 5025 5030 5035 5040 5045 5050 5055 5060 5065 5070 5075 5080 5085 5090 5095 5100 5105 5110 5115 5120 5125 5130 5135 5140 5145 5150 5155 5160 5165 5170 5175 5180 5185 5190 5195 5200 5205 5210 5215 5220 5225 5230 5235 5240 5245 5250 5255 5260 5265 5270 5275 5280 5285 5290 5295 5300 5305 5310 5315 5320 5325 5330 5335 5340 5345 5350 5355 5360 5365 5370 5375 5380 5385 5390 5395 5400 5405 5410 5415 5420 5425 5430 5435 5440 5445 5450 5455 5460 5465 5470 5475 5480 5485 5490 5495 5500 5505 5510 5515 5520 5525 5530 5535 5540 5545 5550 5555 5560 5565 5570 5575 5580 5585 5590 5595 5600 5605 5610 5615 5620 5625 5630 5635 5640 5645 5650 5655 5660 5665 5670 5675 5680 5685 5690 5695 5700 5705 5710 5715 5720 5725 5730 5735 5740 5745 5750 5755 5760 5765 5770 5775 5780 5785 5790 5795 5800 5805 5810 5815 5820 5825 5830 5835 5840 5845 5850 5855 5860 5865 5870 5875 5880 5885 5890 5895 5900 5905 5910 5915 5920 5925 5930 5935 5940 5945 5950 5955 5960 5965 5970 5975 5980 5985 5990 5995 6000 6005 6010 6015 6020 6025 6030 6035 6040 6045 6050 6055 6060 6065 6070 6075 6080 6085 6090 6095 6100 6105 6110 6115 6120 6125 6130 6135 6140 6145 6150 6155 6160 6165 6170 6175 6180 6185 6190 6195 6200 6205 6210 6215 6220 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6. The control valve system of Claim 5, wherein the switching cylinder has a recessed bore located at the feedback end having an inner diameter slightly less than the inner diameter of the switching cylinder and wherein said bias means comprises a spring positioned between the switching cylinder piston and the feedback end secured within and extending from the recessed bore.

7. The control valve system of Claims 4 or 5 wherein the control cylinder further comprises a detent for the control piston in order to impede response of the control piston to pressure fluctuations of low magnitude when the control piston is adjacent to the retracting end.

8. The control valve system of Claim 4 wherein the switching cylinder further comprises a detent for the switching cylinder piston in order to impede response of the switching cylinder piston to pressure fluctuations of low magnitude when the switching cylinder piston is positioned adjacent to the feedback end.

9. The control valve system of Claim 7 wherein the switching cylinder further comprises a detent for the switching cylinder piston in order to impede response of the switching cylinder piston to pressure fluctuations of low magnitude when the switching cylinder piston is positioned adjacent to the feedback end.

10. The control valve system of Claim 7 wherein the control cylinder comprises a first extended portion having a first recessed bore extending outwardly from the retracting end, the first bore having an inner diameter slightly less than the inner diameter of the control cylinder and wherein the detent for the control cylinder comprises an annular shoulder formed between the recessed bore of the first extended portion and the inner wall of the control cylinder, the shoulder having a face which is substantially parallel to the control piston when the piston is positioned adjacent to the shoulder.

11. The control valve system of Claim 8 wherein the switching cylinder comprises a second extended portion having a second recessed bore extending outwardly from the retracting end, the second bore having an inner diameter slightly less than the inner diameter of the switching cylinder and wherein the detent for the switching cylinder comprises an annular shoulder formed between the second recessed bore of second extended portion and the inner wall of the switching cylinder, the shoulder having a face which is substantially parallel to the switching cylinder piston when the piston is positioned adjacent to the shoulder.

12. The control valve system of Claim 9 wherein the switching cylinder comprises a second extended portion having a second recessed bore extending outwardly from the retracting end, the second bore having an inner diameter slightly less than the inner diameter of the switching cylinder and wherein the detent for the switching cylinder comprises an annular shoulder formed between the second recessed bore of second extended portion and the inner wall of the switching cylinder, the shoulder having a face which is substantially parallel to the switching cylinder piston when the piston is positioned adjacent to the shoulder.

13. The control valve system of Claims 1 or 4 further comprising:

5 a sequence valve in communication with the control cylinder for selectively directing pressurized fluid to open the operator cylinder or to close the operator cylinder.

14. The control valve system of Claim 13 wherein the sequence valve comprises:

means for monitoring pressure input from a first variable pressurized fluid source;

5 means for selectively directing fluid flow from the first fluid source in response to the pressure input from said monitoring means; and

10 means for selectively channeling fluid flow from a second pressurized fluid source in response to input from said directing means in order to open or close the operator cylinder, the channeling means communicating with the sensing means, the fluid return system and said directing means.

15. The control valve system of Claim 14 wherein the sequence valve further comprises:

5 a housing having first and second pressure inlets in communication with the first and second pressure sources respectively, a closing mode outlet in communication with the sensing means, an opening mode outlet in communication with the fluid return system and further having a tank aperture,

wherein the directing means comprises:

10 a flow selector cylinder contained within the housing; the cylinder having a first end and a second end; and further communicating with the first pressure inlet at a point proximate to the first end and also at a point along its length between the first end and the second end and further having a tank relief outlet at the second end, the tank relief outlet communicating with a first pressure outlet and a second pressure outlet and a pressure bypass outlet; a flow selector piston slidably mounted in the flow selector cylinder, the piston having a first side corresponding to the first end of the flow selector cylinder and a second side corresponding to the second end of the flow selector cylinder and further having first and second pairs of bores extending therethrough, the bores having a position and orientation such that movement of the flow selector piston to the first end of the flow selector cylinder aligns the first pressure outlet in communication with the first pressure inlet at the point along the length of the flow selector cylinder and the pressure bypass in communication with the second pressure outlet, and such that movement of the flow selector piston to the second end of the flow selector chamber aligns the second pressure outlet in communication with the first pressure inlet at the point along the length of the flow selector cylinder and the first pressure outlet in communication with the pressure bypass;

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35 wherein the monitoring means comprises:

means for pressure biasing the flow selector piston toward the first end of flow selector cylinder, the piston remaining in a biased position near the first end of the

40 flow selector cylinder for a predetermined range of pressure of fluid injected into the first pressure inlet and further moving to the second end of the flow selector cylinder when fluid under a pressure higher than the predetermined range is injected;

and wherein the channeling means comprises:

45 a mode selector cylinder having a closing end and an opening end and further having a first aperture proximate to the closing end and a second aperture proximate to the opening end, the cylinder additionally having a pressurized source inlet, a drain inlet, an operation outlet communicating with the closing mode outlet of the housing and a preparatory outlet communicating with the opening mode outlet of the housing, all positioned along the length of the mode selector cylinder between the closing end and the opening end; and

55 a mode selector piston slidably mounted in the mode selector cylinder having a closing side corresponding to the closing end of the mode selector cylinder and an opening side corresponding to the opening end of the mode selector cylinder and further having third and fourth pairs of bores extending therethrough, the third pair of bores positioned such that movement of the mode selector piston to the opening end of the mode selector cylinder aligns the pressurized source inlet in communication with the operation outlet and aligns the drain inlet in communication with the preparatory outlet and the fourth pair of bores positioned such that movement of the mode selector piston to the closing end of the mode selector cylinder aligns the pressurized source inlet in communication with the preparatory outlet and aligns the drain inlet in communication with the operation outlet.

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16. The control valve system of Claim 15 wherein the means for pressure biasing comprises a spring positioned between the flow selector piston and the second end of the flow selector cylinder, the spring having a spring constant sufficient to prevent movement of the flow selector piston toward the second end for pressure fluid flow below a predetermined pressure.

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17. The apparatus of Claim 1 wherein said sensing means comprises a flow diaphragm.

18. In a method of reducing fluid capacity requirements and installed horsepower requirements of blowout preventers having an operator piston and cylinder for opening and closing a blowout preventer, the piston and cylinder having a closing side and an opening side, the steps of:

(a) injecting fluid on the opening side of the operator piston in order to move the operator to an open position;

10 (b) selectively injecting fluid under pressure through  
a sensing means for dropping pressure of flow relatively  
with increases in flow velocity, whereby the pressure of the  
fluid is reduced across the sensing means, to the closing  
side of the operator piston in order to initiate the  
movement of the operator piston to close the blowout  
15 preventer;

(c) selectively directing the fluid forced from the opening side of the operator piston by the movement of the operator piston in step (b) to the closing side of the operator piston when the magnitude of the reduction in pressure is above a predetermined value; and

(d) redirecting the fluid forced from the opening side of the operator piston to discharge to a reservoir when the magnitude of the reduction in pressure is below the predetermined value.

19. The method of Claim 18, characterized during the performance of step (a) by injecting fluid into a directional flow control system in order to position it in a retracted position; then, during the performance of step 5 (b), injecting the pressurized fluid before it passes through the sensing means into the directional flow control system, so that the directional flow control system is selectively set to direct fluid from the opening side of the operator piston to the closing side of the operator piston 10 while simultaneously injecting the pressurized fluid after it passes through the sensing means into a switching cylinder in order to accommodate the monitoring of the pressure reduction across the sensing means; then, during the performance of step (c), 15 directing the fluid forced from the opening side of the operator piston to the closing side of the operator piston by means of the directional flow control system until the magnitude of the pressure reduction across the sensing means is below the predetermined value; and then, readjusting the directional flow control device to 20 accommodate the performance of step (d).

20. A sequence valve, comprising:

means for monitoring pressure input from a first variable pressurized fluid source;

5 means for selectively directing fluid flow in response to the pressure input from the first fluid source, the means being in communication with the monitoring means; and

10 means for selectively channeling fluid flow from a second pressurized fluid source to a first outlet or a second outlet, the channeling means communicating with the fluid flow from the directing means such that it selects the direction in which the fluid flow from the second pressurized fluid source is channeled.

21. The sequence valve of Claim 20, further comprising:  
a housing having first and second pressure inlets in  
communication with the first and second pressure sources  
respectively and first, second and third outlets;

5       wherein the directing means comprises:

10       a flow selector cylinder contained within the  
housing; the cylinder having a first end and a second end;  
and further communicating with the first pressure inlet at a  
point proximate to the first end and at a point along its  
length between the first end and the second end and further  
having a relief outlet at the second end in communication  
with the third outlet, a first pressure outlet and a second  
pressure outlet and a pressure bypass outlet in  
communication with the relief outlet;

15       a flow selector piston slidably mounted in the flow  
selector cylinder, the piston having a first side  
corresponding to the first end of the flow selector cylinder  
and a second side corresponding to the second end of the  
flow selector cylinder and further having first and second  
20       pairs of bores extending therethrough, the bores having a  
position and orientation such that movement of the flow  
selector piston to the first end of the flow selector  
cylinder aligns the first pressure outlet in communication  
with the first pressure inlet at the point along the length  
25       of the flow selector cylinder and the pressure bypass in  
communication with the second pressure outlet, and such that  
movement of the flow selector piston to the second end of  
the flow selector chamber aligns the second pressure outlet  
in communication with the first pressure inlet at the point  
30       along the length of the flow selector cylinder and the first  
pressure outlet in communication with the pressure bypass;

35       wherein the monitoring means comprises:

means for pressure biasing the flow selector piston  
toward the first end of flow selector cylinder, the piston  
remaining in a biased position near the first end of the  
flow selector cylinder for a predetermined range of fluid  
pressures injected into the first pressure inlet and further  
moving to the second end of the flow selector cylinder when

40        fluid pressure is higher than the determined range;  
          and wherein the channeling means comprises:

45        a mode selector cylinder having a closing actuating end and an opening end and further having a first aperture proximate to the closing end and a second aperture proximate to the opening end, the cylinder additionally having a pressurized source inlet, a drain inlet in communication with the third outlet, an operation outlet communicating with the first outlet of the housing and a preparatory outlet communicating with the second outlet of the housing, all positioned along the length of the mode selector cylinder between the closing end and the opening end;

50        a mode selector piston slidably mounted in the mode selector cylinder having a closing side corresponding to the closing end of the mode selector cylinder and an opening side corresponding to the opening end of the mode selector cylinder and further having third and fourth pairs of bores extending therethrough, the third pair of bores positioned such that movement of the mode selector piston to the opening end of the mode selector cylinder aligns the pressurized source inlet in communication with the operation outlet and aligns the drain inlet in communication with the preparatory outlet and the fourth pair of bores positioned such that movement of the mode selector piston to the closing end of the mode selector cylinder aligns the pressurized source inlet in communication with the preparatory outlet and aligns the drain inlet in communication with the operation outlet.

5        22. The control valve system of Claim 21 wherein the means for pressure biasing comprises a spring positioned between the flow selector piston and the second end of the flow selector cylinder, the spring having a spring constant sufficient to prevent movement of the flow selector piston toward the second end for pressure fluid flow below a predetermined pressure.

23. A flow pressure sensing control valve system substantially as described herein with reference to the accompanying drawings.